

Plex 4/10/2018 3:58 PM Dart Dubois, Pascal

PO No	Supplier Name	Line Rel No	Term	Purchased Item	For Project No	Equipment ID	Order ID	Received Date	Quantity	Accounting Container No	Job No	Status	Receive Date	Price/Unit	Agiling	Days Past Due
P0039474 MES002	VC	1	Neil 30	M304TS0.750W.065	304 Sq Tube	750TS0.750W		600	4/9/2018	500	SO59803	Stock	4/10/2018	\$3.25 / ft	0	
		2		M304BS0.250X.500	304 Bar 250 X	500		200	221	SO59804	Stock	4/10/2018	\$4.25 / ft	0		

Purchasing Receipts

Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200**DART**

PURCHASE ORDER
PO039474

1 (416) 699-5500
1270 Aberdeen St
Scarborough, ON
M1K 1G6
Canada

AEROSPACE
DART

Supplier: MES002-VC PO No: P0039474

PO No: PO039474

Phone: 800 558 8858
Fax: 514 633 8044

Phone: 613-632-5200
K6A 1K7 Canada

50

Items

K6A 1K7 Canada Phone: 613-632-5200
Special Comments: APR 03 2018

ON Hawkesbury E-MAIL **Freight Terms:** FOB Net 30 Payment Terms:

Ship To: 1270 Aberdeen Street
Via: Ground

clavioe@datatreo.com

Phone: 600-336-8298 Fax: 514-633-8044
Ship-To Contact: Lavigne, Chantal Telephone:

2022-2023 Budgets-Chantier Est
Longueuil
QC
Bureau des Finances-Département
Due Date: 4/9/18

Supplier: MES002-AG Meliau Solutions PO Date: 4/2/18 PO No: P00394/4 3665 boulevard des Sources Est, Lévis, QC, G6G 0C6

Supplier: MES900 VCS DS-N-1 DS002474

Tel (613) 632-5200

PO039474 AE0059474 Canada

PURCHASE ORDER **APT**
1717 1/2 HEDDERSON DR.
HAWKESBURY, ON
K6A 1K7

Dart Aerospace Ltd.
1270 Aberdeen St.
Vancouver, BC V6E 2B2

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PURCHASE ORDER

Merchandise Received:

Shipping No :
Package No :

Ref:

fat aussi
QH-QH18
1Pcs
max

ship journey collect

ht://67736108

17 x 13, fl

304 STAIN FLA, 25" X .500" HR

ht://b041709 et 5g598

SF14124HR

221 391

SSQ34340654

TUBE SS304 180 GRIT 3/4" X 3/4" X .065"

500 500

SSQ34340654

***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR
LE PACKING SLIP INSCRIRE LES HEAT N

Item No. Description Qty Qty. Deliv/er B/O Qty

Tel.: 1 613 632-3336

K6A 1K7

HAWKESBURY, ONTARIO

1270, ABERDEEN STREET

DART AEROSPACE LTD

Ship To

Customer: 6323336

2625 BOUL JACQUES CARTIER EST
LONGBEUIL, QUÉBEC Tel.: 450 641-3330
Order : 134020 Reference : PO039474 Ship : PICK UP / PICK UP
09/04/2018 Shipping Order

METAXU SOLUTIONS INC

2625 BOUL JACQUES CARTIER EST

LONGBEUIL, QUÉBEC Tel.: 450 641-3330

Order : 134020 Reference : PO039474 Ship : PICK UP / PICK UP
09/04/2018 Shipping Order

Merchandise Received: _____
Packing No. : _____
Shipping : _____

Ref. : _____

ship journey collect

Item No. Description Qty Qty. Delivrie B/O Qty

SSQT34340654 ***** FACTUER E-MAIL ***** SUPER IMPORTANT SUR TUBE SS304 180 GRIT 3/4" X 3/4" X .065" 500 502

LE PACKING SLIP INSCRIRE LES HEAT N

***** FACTUER E-MAIL ***** SUPER IMPORTANT SUR

304 STAIN F/LA 25" X .500" HR

ht:67736108

ht:tbh041709 et 5g598

25 X 20.*****

SF14124HR

17 X 13 F/L

ht:67736108

221 331

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Tel.: 1 613 632-3336

Customer: 6323336

METAUX SOL. TIONS INC 2625 BOUL JACQUES CARTIER EST LONGBEUIL, QUÉBEC Tel. : 450 641-3330 J4N 1L7
Order : 134020 Reference : po039474 Ship : PICK UP / PICK UP

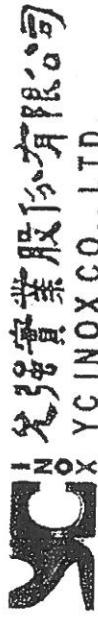
Shipping Order 09/04/2018

DART AEROSPACE LTD 1270, ABERDEEN STREET HAWKESBURY, ONTARIO K6A 1K7
Same

Ship To

2625 BOUL JACQUES CARTIER EST LONGBEUIL, QUÉBEC Tel. : 450 641-3330 J4N 1L7
Order : 134020 Reference : po039474 Ship : PICK UP / PICK UP

000744



檢驗證明書
INSPECTION CERTIFICATE

524彰化縣溪州鄉中山路四段270號
No.270, Sec.4, Jungshan Rd., Shijau, Shiang.
Chang-Hwa, Taiwan, R.O.C
http://www.ycinox.com
TEL: +886-4-8899666 FAX: +886-4-8899770



項目 Item No.	爐號 Heat No.	產品規格 Product Description			化學成份(%) Chemical Composition						拉伸試驗 Tension Test			硬度 HRB	
		尺寸 Dimension	數量 Quantity Pcs	表面 Finish	C X10 ⁻³	Si X10 ⁻²	Mn X10 ⁻²	P X10 ⁻³	S X10 ⁻³	Ni X10 ⁻²	屈服 Y.S. MPa	強度 T.S. MPa	E.L. %	伸長率 U.B. %	
規範名稱 Specification															
1	TBH041709	3/4"(19mm)X3/4"(19mm)X 0.065"(1.65mm) X 20FT	75	GCR 180	47	48	87	32	3	810	1813	320	66.4	50	86
2	TBH050531	1/2"(25.4mm)X1/2"(25.4mm)X 0.065"(1.65mm) X 20FT	70	GCR 180	48	49	88	36	3	804	1823	308	65.6	52	83
3	TBH051154	1/2"(25.4mm)X1/2"(25.4mm)X 0.065"(1.65mm) X 20FT	80	GCR 180	43	51	89	34	3	807	1816	318	70.3	55	86
4	TBH050989	1/4"(31.8mm)X1/4"(31.8mm)X 0.065"(1.65mm) X 20FT	75	GCR 180	62	52	86	29	3	812	1815	318	66.8	52	84
5	TBH051825	1/4"(31.8mm)X1/4"(31.8mm)X 0.12"(3.05mm) X 20FT	50	GCR 180	47	47	93	34	4	813	1818	287	62.9	54	84
6	TBH032105	2"(50.8mm)X2"(50.8mm)X 0.12"(3.05mm) X 20FT	75	GCR 180	50	47	89	32	4	804	1817	323	68.8	53	89
7	TBH032046	2"(50.8mm)X2"(50.8mm)X 0.12"(3.05mm) X 20FT	25	GCR 180	18	42	156	33	2	820	1834	301	66.1	54	87

WE HEREBY CERTIFY THAT TO THE BEST OF OUR KNOWLEDGE, THE MATERIAL LISTED ABOVE HAS BEEN MANUFACTURED IN ACCORDANCE WITH AND MEET THE ABOVE APPLICABLE SPECIFICATIONS AND GRADES, AND ALSO THAT THE MATERIAL WAS PRODUCED IN A MERCURY FREE ENVIRONMENT. THE CHEMICAL COMPOSITIONS OF THE MATERIAL ARE IN ACCORDANCE WITH ASTM A240.

Item	Description	Heat No.	Finish	Specification	Grade	CHEMICAL PROPERTIES						
						C	Si	Mn	P	S	Cr	Ni
1:	3/4" SQ X 0.062" W X 20"	5G598	180G	ASTM A554-16	MT-304	.018	.400	1.37	.028	.002	18.10	8.05
2:	3/4" SQ X 0.120" W X 20"	5H982	180G	ASTM A554-16	MT-304	.020	.390	1.43	.029	.010	18.05	8.03
3:	1" SQ X 0.060" W X 20"	9H940	180G	ASTM A554-16	MT-304	.020	.430	1.58	.032	.002	18.28	8.00
4:	1" SQ X 0.120" W X 20"	5G735	MF	ASTM A554-16	MT-304	.019	.390	1.41	.029	.002	18.23	8.01
5:	1-1/4" SQ X 0.120" W X 20"	5G296	MF	ASTM A554-16	MT-304	.020	.400	1.40	.033	.007	18.14	8.04

Stainless Steel T.I.G. Welded Tubing, Country of Origin: Taiwan.

Date: 3/7/2018
Invoice No: KM2018/0651
Material Certification

Order No: P009698
Purchase Order No:
ISO 9001:2015
ISO 14001:2004
EN 10204/3.1B
Ship To:
Sold To:

Tel: (732) 302-1800, Fax: (732) 302-1822

133 Belmont Drive, Somerset, NJ 08873-1203

Kingmaker Steel Co., Inc.
Stainless Steel Tube and Pipe

Q155

Carte Wang
3/7/2018
Date
Authorized Signature
Page: 1/2

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

GC 18 INSPECTION		ENGINEERING SIGN OFF (if required)
INSPECTED BY:	DAS	SIGNED OFF BY:
		DATE: 11-09 APR 10 2018

RECORDED RESULTS BELOW					
CUT SAMPLE PIECE OF MATERIAL AND PFFORM A HARDNESS CHECK.					
TYPE OF MATERIAL	HRc	HRB	DUR A	DUR D	WEBSTER
	SIZE OF TEST SAMPLE				
	HARDNESS / DUROMETER READING				

DESCRIPTION	NCR	Check (Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	N	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	<input checked="" type="checkbox"/>	N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE CERT	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE SIGN OFF	<input checked="" type="checkbox"/>	N	
DOES THIS REQUIRE AN ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	N	
EXTRUSION REPORT	<input checked="" type="checkbox"/>	N	

MATERIAL CERT REC'D:	<input checked="" type="checkbox"/>	Y/065	THICKNESS RECEIVED:	W/065
QUANTITY RECEIVED:	<input checked="" type="checkbox"/>	500	THICKNESS ORDERED:	W/065
QUANTITY INSPECTED:	<input checked="" type="checkbox"/>	500	SHET SIZE ORDERED:	W/065
QUANTITY REJECTED:	<input checked="" type="checkbox"/>	0	SHET SIZE RECEIVED:	W/065

MATERIAL:	1394750.750W.065	DATE:	APR 10 2018
PO / BATCH NO.:	Q394750/150359803		

8 7 6 5 4 3 2 1

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PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING
FINISH: ASTM A554 MILL FINISH
OR ASTM A269 MILL FINISH

PART NUMBER:

M304TS | A.AAA | W | TTT
| WIDTH | | WALL |

EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.75W.049

WHERE:

A.AAA = WIDTH IN INCHES

TTT = WALL THICKNESS IN INCHES

△
D

C

PART NUMBER:

EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.75W.049

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RELEASED
2014-05-26
MJD

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DESCRIPTION		BY DATE	
REV.	DS	DS	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	DB	DRAWING NO.	
MFG. APPR	DB	REV. D	
APPROVED	DB	SHEET 1 OF 1	
DE APPR	DB	TITLE	
DATE	14.05.20	SCALE	
		NONE	

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Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

GC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <i>11</i>	SIGNED OFF BY: <i>98</i>
DATE: APR 10 2018	

RECORDED RESULTS BELOW					
CUT SAMPLE PIECE OF MATERIAL AND PREFERM A HARDNESS CHECK.					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
	SIZE OF TEST SAMPLE				
	HARDNESS / DUROMETER READING				

TESTERS LOCATED IN THE QUALITY OFFICE

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	YES
CORRECT FINISH	<input checked="" type="checkbox"/>	NO
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	NO
CORRECT THICKNESS	<input checked="" type="checkbox"/>	NO
PHOTO REQUIRED	<input checked="" type="checkbox"/>	NO
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	NO
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	NO
ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	NO
DOES THIS MATERIAL REQUIRE	<input checked="" type="checkbox"/>	NO
EXTRUSION REPORT	<input checked="" type="checkbox"/>	NO
DOES THIS REQUIRE AN	<input checked="" type="checkbox"/>	NO
RECORDED RESULTS BELOW	<i>67736102</i>	

MATERIAL CERT REC'D:	<i>YES</i>
THICKNESS ORDERED:	<i>0.250</i>
THICKNESS RECEIVED:	<i>0.250</i>
QUANTITY RECEIVED:	<i>24</i>
QUANTITY INSPECTED:	<i>24</i>
SHET SIZE ORDERED:	<i>12</i>
SHET SIZE RECEIVED:	<i>12</i>
QUANTITY REJECTED:	<i>0</i>
SHEET SIZE RECEIVED:	<i>12</i>

MATERIAL: *13096-A250X0.250* DATE: *APR 10 2018*
 PO / BATCH NO: *039474/6032804*

SPECIFICATION CONTROL DRAWING

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**△ PURCHASE MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
(NOTE: AISI 303 NOT ACCEPTABLE)**
△ SPECIFICATION: ASTM A276 OR ASTM A240
PART NUMBER: M304B|THICK|WWW|WWW|
WHERE "T, TTT" = THICKNESS IN INCHES
AND "WWW, WWW" = WIDTH IN INCHES
EG. 0.5" X 3.0" BAR = M304B0.500X03.000
EG. 0.5" X 12.0" PLATE = M304B0.500X12.000

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2010-11-30
AN

DESIGN	DRAWN BY	DART AEROSPACE LTD		
DRAWN	BY	HAWKESBURY, ONTARIO, CANADA		
CHECKED	BY	DRAWING NO	REV. C	DATE
		M304B		
MFG. APPR.	BY	TITLE	SHEET 1 OF 1	
APPROVED	BY	304/316 BAR/PLATE	SCALE	
DE APPR.	BY	NTS		
DATE	10.11.25	Copyright © 2010 by DART AEROSPACE LTD. This document is private and confidential and is changed on the express condition that it is not used for any other purpose than the one for which it was intended. Any other reproduction without written permission is prohibited.		

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